

#### SUPPLEMENTARY MANUAL

[ QSX-P4B ]

REMOVE THE PASSANGER AND MAIN SEAT.



REMOVE THE SIDE COVERS FROM FUEL TANK.



REMOVE THE FRAME COVERS.



# Suzuki GSX-S1000 2015-2017

REMOVE THE COVER FROM FRONT OF THE FUEL TANK.



REMOVE THE IGNITION SWITCH COVER.



REMOVE THE FUEL TANK.



## Suzuki GSX-S1000 2015-2017

REMOVE THE AIRBOX.



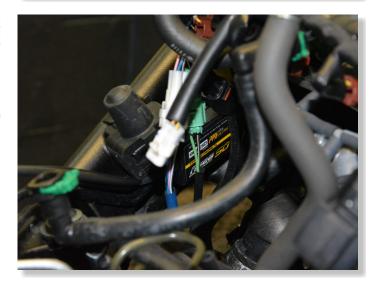
PLUG QSX CONNECTORS IN-LINE
WITH THE IGNITION COIL
CONNECTORS.

(BLACK, 2-POLE CONNECTORS BELOW AIRBOX)



MOUNT THE QSX MODULE TO THE INNER SIDE OF THE FRAME BY THE SUPPLIED VELCRO STRIPS, AND SECURE THE CABLES WITH CABLE TIES.

(AVOID DIRECT CONTACT WITH HEAT SOURCES, LIKE THE CYLINDER HEAD.)



### Suzuki GSX-S1000 2015-2017

CONNECT QSX BLACK WIRE TERMINAL TO CHASSIS GROUND.



#### MOUNT THE QSE SENSOR.

(REPLACE THE BOLT WITH THE ONE SUPPLIED.
PLACE THE CONICAL WASHERS AT THE TWO SIDES OF
THE SENSOR LIKE THIS: (D).
TIGHTEN THE BOLT IN
THIS POSITION BY ABOUT 5-6 NM.
IF YOU DO NOT HAVE
A TORQUE WRENCH, TIGHTEN THE BOLT UNTIL THE
SHIFT ARM IS TIGHT ON THE GEARBOX SHAFT.

FOR DIFFERENT MOUNTING OPTIONS, REFER TO THE SENSOR INSTALL GUIDE.)



Typical position for the QuickShifter easy.

